

### AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph at page 7, lines 8-19 of the specification with the following paragraph, which includes markings to show the desired changes.

**FIG. 3** is perspective showing an expanded web framing member made with optional flanges **302 303** and darts or dimples **301** that can enhance the structural properties of the web elements **302**, and the member. The expanded slots form regions of stress in the member, which can enhance or degrade the structural properties of the member. The darts or dimples **301**, or flanges **303**, can reduce stress in the member introduced during expanding, thereby strengthening the member. The flanges **303** and darts **301** can be incorporated, for example, during the roll forming operation of manufacture, or by stamping or rolling in to the sheet prior, to or after the shaping operation. The shape and configuration of the darts **301** and flanges **303** can be adjusted to any length, shape or depth in order to achieve the desired objectives. **FIG. 3A** shows a cross section of the member of **FIG. 3** through the flanged area of the web element **302** and depicts flanges **302 303**. **FIG. 3B** shows a cross section of the members of **FIG. 3** through the dimpled or darted area **301**.